



Leaf Spring Measuring Form

Your Name: _____ Phone: _____ Fax: _____ Date: _____

Year of Vehicle: _____ Make: _____ Model: _____ Body Style: _____

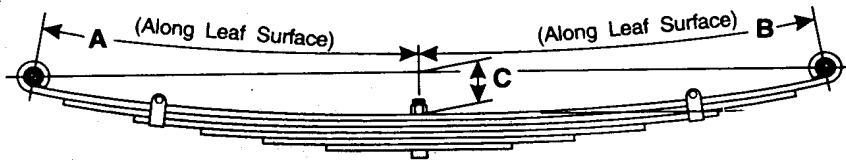
Engine size: _____ Front _____ or Rear _____ Spring Customer signature: _____

(required prior to spring manufacture)

How to measure a leaf spring - enter all data in the appropriate area

- 1.) Remove the spring from the vehicle. Do not take the spring apart
- 2.) Measure the width of the spring
- 3.) Measure the total thickness of the spring at the centerbolt (all leaves)
- 4.) Measure the Free Arch. Hold a straight edge through the centerline of the spring eyes and measure from this line to the top of the main leaf next to the centerbolt
- 5.) Measure the "A" and "B" length of the Main Leaf
- 6.) Measure the "A" and "B" length of all other leaves
- 7.) Select and enter the End Type for "A" and "B" for all leaves
- 8.) Circle the centerbolt size and which leaf the head touches
- 9.) Measure the inside diameter of the spring eyes
- 10.) Measure the inside diameter of the bushings or enter the size of the eye bolt
- 11.) Take the spring apart
- 12.) Measure the thickness of each leaf

NOTE: Measure the "A" and "B" lengths as though the spring is flat by following the curve of the spring



Note: "A" and "B" dimensions may not be the same for non-centered springs

Spring Width (circle one) 1 1/2" 1 3/4" 2" 2 1/2" 3" Other

Total spring thickness at centerbolt

Free Arch "C"

Leaf No.	Leaf Thickness	"A" End Type	"A" Length
1 longest			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13shortest			

"B" Length	"B" End Type

Centerbolt size (circle one) 5/16" 3/8" 7/16" 1/2"

Is centerbolt head touching (circle one) Main Leaf or Short Leaf

Inside diameter of "A" end spring eye _____

Inside diameter of "A" end bushing _____

"A" end bushing type (circle one): Rubber Nylon Threaded Metal/Bronze Steel Encased Rubber

Inside diameter of "B" end spring eye _____

Inside diameter of "B" end bushing _____

"B" end bushing type (circle one): Rubber Nylon Threaded Metal/Bronze Steel Encased Rubber

End Types

A. Standard	B. Berlin	C. Reversed
D. Square Cut	E. Square Cut w/point	F. Tapered
G. Your Spring	H. Your Spring	J. Your Spring